



PV MODULE

PACKAGING MANUAL



2GW
Manufacturing
Capacity



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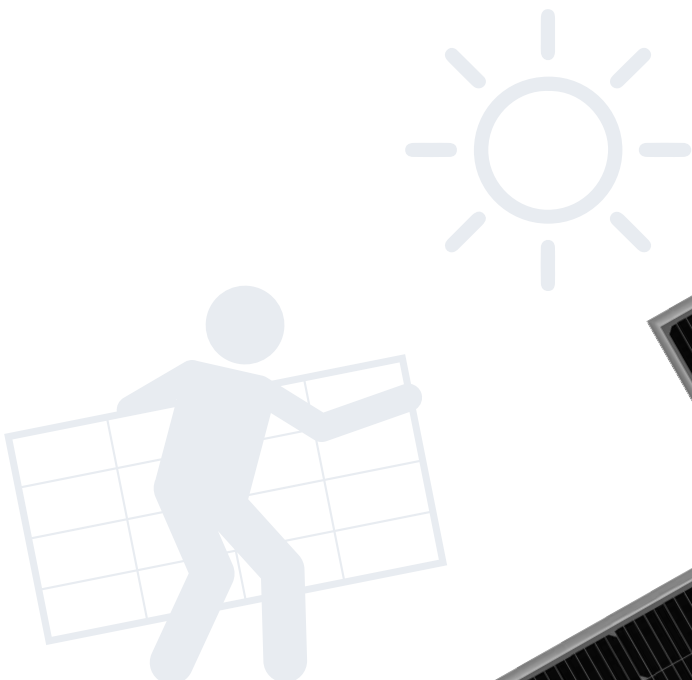
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PARTICULARS

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Packaging Steps

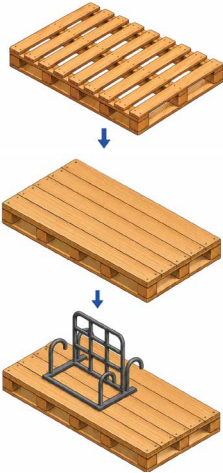
03



**CAREFUL UNLOADING.
LASTING PERFORMANCE.**

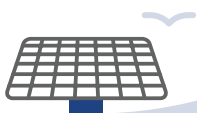
Manual for Proper Packing of Standard Modules at ISH Solar and Distributor Facilities. All standard photovoltaic modules are packaged in a double-strength cardboard box and placed on a wooden pallet.

PACKAGING STEPS:

1) Place the wooden pallet on a stable surface, secure the bottom cover on top and then position the module supporting stand over the bottom cover to ensure proper alignment and support.	
2) Begin packing the modules sequentially against the bracket or the support surface. Inside the box, place 31/36 modules sideways, alternating their orientation. Ensure each corner is protected with a corner protector.	

NOTE:

The first and last modules should be positioned with the front glass facing inward. All modules must have the same current binning.



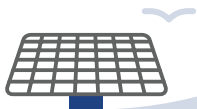
3) After arranging the 31/36 modules, secure them with 2 horizontal straps and 5 vertical straps.



4) Apply two layers of stretch wrap film.



5) Wrap the modules with a protective set of cardboard, ensuring all sides are securely covered. Then, attach the packing list, bin code and any other relevant information in the designated location on the outer surface of the cardboard for easy identification and tracking.



6) Affix stickers for the packing list, current binning, and any other relevant information.

Important: The current binning code must match the modules inside the box.



7) Secure with 2 vertical straps on the short side, 4 vertical straps on the long side and 2 horizontal straps.

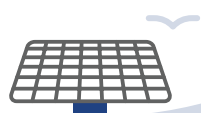
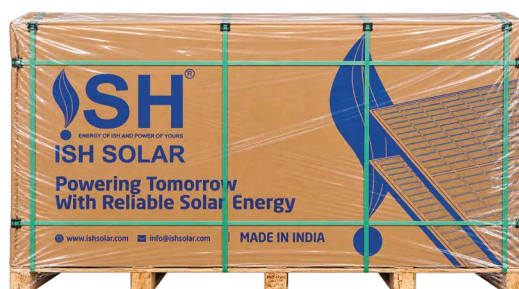
2 Vertical Straps
Short Side

2 Vertical Straps

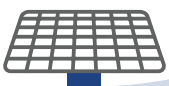


4 Vertical Straps
Long Side

8) Wrap both boxes in plastic film.



9) Repeat the process with a second box stacked on top of the first. Secure with 2 vertical straps on the short side. Ensure that the current binning for both the top and bottom packages matches.



THE FUTURE POWERED BY ISH



Contact Us

+91 99 333 92 333

info@ishsolar.com

 Manufacturing Unit

Block No. 550/B, OM ISH Park, Olpad-Sayan Rd, Surat, Olpad, Gujarat 394540



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